

PE510Version 4.0
Document no. 130000139124Revision Date 2018/06/27
Issue Date 2023/07/14

This SDS adheres to the standards and regulatory requirements of China and may not meet the regulatory requirements in other countries.

Section 1 - Chemical and Enterprise Identification**Product name** : PE510**Product name in English** : PE510**Recommended use of the chemical and restriction on use**Recommended use : For industrial use only.
Paste for electronic industry

Restrictions on use : Do not use product for anything outside of the above specified uses.

Manufacturer, importer, supplierCompany : Celanese (Shanghai) International Trading Co., Ltd
Street address : 4560 Jinke Road, Zhangjiang, Pudong Shanghai, China 201210

E-mail address : HazCom@celanese.com

Emergency telephone number : CHEMTREC International: +1-703-527 3887, +86 532 8388-9090 (China, 24h)**Date of first preparation** : 2015/02/25**Section 2 - Hazard Identification****GHS Hazard Category**

Acute toxicity (Oral) : Category 4

Acute toxicity (Inhalation) : Category 4

Serious eye damage/eye irritation : Category 2A

Short-term (acute) aquatic hazard : Category 1

Long-term (chronic) aquatic hazard : Category 1

aquatic hazard

Long-term (chronic) aquatic hazard : Category 1

aquatic hazard

Endpoints which are not classified, cannot be classified or are not applicable are not shown.

Label content

Pictogram :



Signal word : Warning

Hazardous warnings : Harmful if swallowed or if inhaled.

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Causes serious eye irritation.
Very toxic to aquatic life with long lasting effects.

Precautionary statements : **Preventive Measures:**
Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
Wash skin thoroughly after handling.
Do not eat, drink or smoke when using this product.
Use only outdoors or in a well-ventilated area.
Avoid release to the environment.
Wear eye protection/ face protection.

Accident Response:
IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell. Rinse mouth.
IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/doctor if you feel unwell.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice/ attention.
Collect spillage.

Safe Storage: No precautionary statements are applicable for Safe Storage.

Waste Disposal:
Dispose of contents/ container to an approved waste disposal plant.

Main Symptom After Contact
No information available.

Section 3 - Ingredients/Composition Information

Chemical nature : Mixture

Components

| Chemical name | CAS-No. | Concentration |
|---------------------------------|------------|---------------|
| Copper (flakes) | 7440-50-8 | 70 - 80% |
| Dipropylene Glycol Methyl Ether | 34590-94-8 | 20 - 30% |

Section 4 - First-aid Measures

Inhalation : If inhaled, remove to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention.

Skin contact : Wash off with soap and water. Get medical attention if irritation develops and persists. Wash contaminated clothing before re-use.

Eye contact : Immediately flush eyes for at least 15 minutes. Get medical attention.

Ingestion : If swallowed Rinse mouth with water. Call a physician or poison control centre immediately. DO NOT induce vomiting unless directed to do so by a physician or poison control center.

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- Most important symptoms/effects, acute and delayed** : No information available.
- Protection of first-aiders** : No information available.
- Notes to physician** : No information available.

Section 5 - Fire-fighting Measures

- Suitable extinguishing media** : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Water spray, Dry chemical, Carbon dioxide (CO₂)
- Specific hazards** : Hazardous decomposition products formed under fire conditions. (see also section 10) Avoid breathing decomposition products.
- Special protective equipment for firefighters** : Exposure to decomposition products may be a hazard to health. Wear self-contained breathing apparatus for firefighting if necessary.
- Specific extinguishing methods** : No information available.
- Further information** : Evacuate personnel to safe areas. Stop spill/release if it can be done with minimal risk. Do not allow run-off from fire fighting to enter drains or water courses.

Section 6 - Leak Emergency Treatment

- Protective measures, devices and emergency treatment procedure for workers** : Avoid contact with skin, eyes and clothing. Ensure adequate ventilation. Wear suitable protective equipment.
- Environmental precautions** : Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Clean contaminated floors and objects thoroughly while observing environmental regulations.
- Methods and materials for containment and cleaning up** : Contain spill. Soak up with inert absorbent material. Collect and contain contaminated absorbent and dike material for disposal. Keep in suitable, closed containers for disposal. Ventilate the area. Clean contaminated surface thoroughly.
- Prevention of secondary hazards** : No information available.
- Additional advice** : Dispose of in accordance with local regulations.

Section 7 - Operation Handling and Storage**Operation Handling**

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Technical measures/Precautions : Avoid inhalation, ingestion and contact with skin and eyes. Do not use in areas without adequate ventilation. Keep container closed when not in use. Take care to avoid waste and spillage when weighing, loading and mixing the product.

Precautions for safe handling : Avoid formation of dust and aerosols. Keep away from heat and sources of ignition.

Storage

Suitable storage conditions : Store in original container. Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from sources of ignition - No smoking. Do not store or consume food, drink or tobacco in areas where they may become contaminated with this material. Keep container closed when not in use. Do not reuse empty container.

Storage period: Stable under normal conditions.

Section 8 - Exposure Control and Personal Protection**Control parameters**

Applicable occupational exposure limits are listed below.

| Chemical name | Occupational Exposure Limits | Regulation |
|--|--------------------------------------|------------|
| Copper (flakes) | | |
| TWA (as Cu) | 1 mg/m ³ (Dust.) | GBZ 2.1 |
| TWA (as Cu) | 0.2 mg/m ³ (Fume.) | GBZ 2.1 |
| TWA (as Cu) | 1 mg/m ³ (Dust and mist.) | US ACGIH |
| Dipropylene Glycol Methyl Ether | | |
| STEL | 900 mg/m ³ | GBZ 2.1 |
| | Can be absorbed through skin. | GBZ 2.1 |
| TWA | 600 mg/m ³ | GBZ 2.1 |
| TWA | 100 ppm | US ACGIH |
| | Can be absorbed through skin. | US ACGIH |
| STEL | 150 ppm | US ACGIH |

Engineering controls : Local exhaust or a laboratory hood should be used when handling the materials. Maintain air concentrations below occupational exposure standards.

Biological occupational exposure limits : No information available.

Personal protective equipment

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- Respiratory protection** : Provide adequate ventilation. No personal respiratory protective equipment normally required. Where there is potential for airborne exposures in excess of applicable limits, wear approved respiratory protection with dust/mist cartridge. When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. Consult the respirator manufacturer to determine the appropriate type of equipment for a given application. Observe respirator use limitations specified by the manufacturer.
Persons performing maintenance or repairs on exhaust system equipment (e.g. ducts) may need to use respirators and protective clothing to prevent exposure to any accumulated residues.
- Hand protection** : **Material:** Impervious gloves
Gloves must be inspected prior to use., Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough., The choice of an appropriate glove does not only depend on its material but also on other quality features and is different from one producer to the other., The exact break through time can be obtained from the protective glove producer and this has to be observed., Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time.
- Eye protection** : Wear safety glasses with side shields.
- Skin protection** : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
Lightweight protective clothing
Safety shoes
- Hygiene measures** : Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes and clothing. Contaminated work clothing should not be allowed out of the workplace. Remove contaminated clothing and protective equipment before entering eating areas. Remove and wash contaminated clothing before re-use.

Section 9 - Physical and Chemical Properties**Appearance (Physical state, form, colour, etc.)**

- Physical state : liquid
Form : viscous liquid
Colour : copper, orange

Odour : slight**Odour Threshold** : No information available.**pH** : No information available.**Melting point/freezing point**

No information available.

Boiling point, initial boiling point and boiling range

No information available.

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| | | |
|---|---|---------------------------------|
| Flash point | : | 127.22 °C Method: closed cup |
| Evaporation rate | : | No information available. |
| Flammability (solid, gas) | : | No information available. |
| Upper/lower flammability or explosive limits | | |
| Upper explosion limit | : | No information available. |
| Lower explosion limit | : | No information available. |
| Vapour pressure | : | No information available. |
| Vapour density | : | No information available. |
| Density | : | |
| Density | : | 3.19 g/cm ³ (20 °C) |
| Solubility(ies) | : | |
| Water solubility | : | slightly soluble |
| Partition coefficient: n-octanol/water | : | No information available. |
| Auto-ignition temperature | : | No information available. |
| Decomposition temperature | : | No information available. |
| Viscosity | : | |
| Viscosity, kinematic | : | No information available. |
| Molecular weight | : | No information available. |

Section 10 - Stability and Reactivity

| | | |
|---|---|---|
| Reactivity | : | No information available. |
| Chemical stability | : | Stable at normal temperatures and storage conditions. |
| Possibility of hazardous reactions | : | Polymerization will not occur. |
| Conditions to avoid | : | None reasonably foreseeable. |
| Materials to avoid | : | Acids, bases and strong oxidizing agents |

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Hazardous decomposition products : No decomposition if stored and applied as directed.

Under fire conditions:

Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke), Metal oxides

Section 11 - Toxicological Information**Acute toxicity**

Oral

Copper (flakes) : LD50/Rat: 300 mg/kg
Method: OECD Test Guideline 423

Dipropylene Glycol Methyl Ether : LD50/Rat: > 5,000 mg/kg
Method: OECD Test Guideline 401
The substance or mixture has no acute oral toxicity

Inhalation

Copper (flakes) : LC50/4 h/Rat(dust/mist): 0.733 mg/l
Method: OECD Test Guideline 436

Dipropylene Glycol Methyl Ether : LC50/4 h/Rat(vapour)
Method: OECD Test Guideline 403
The substance or mixture has no acute inhalation toxicity
An LC50/inhalation/4h/rat could not be determined because no mortality of rats was observed at the maximum achievable concentration.

Dermal

Copper (flakes) : LD50/Rat: > 2,000 mg/kg
Method: OECD Test Guideline 402
The substance or mixture has no acute dermal toxicity
Skin effects

Dipropylene Glycol Methyl Ether : LD50/Rabbit: 9,510 mg/kg
Method: OECD Test Guideline 402
The substance or mixture has no acute dermal toxicity
Skin effects

Skin corrosion/irritation

Copper (flakes) : Species: Rabbit
Result: No skin irritation
Classification: No skin irritation
Method: OECD Test Guideline 404

Dipropylene Glycol Methyl Ether : Species: Rabbit
Result: No skin irritation
Classification: No skin irritation
Method: OECD Test Guideline 404

Serious eye damage/eye irritation

Copper (flakes) : Species: Rabbit
Result: Irritation to eyes, reversing after 7 to 21 days
Classification: Irritating to eyes.
Method: OECD Test Guideline 405

Dipropylene Glycol Methyl Ether : Species: human
Result: Slight or no eye irritation
Classification: No eye irritation
Minimal effects that do not meet the threshold for classification.

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Respiratory or skin sensitisation

- Copper (flakes) : Species: Guinea pig
Result: Does not cause skin sensitisation.
Classification: Does not cause skin sensitisation.
Method: OECD Test Guideline 406
- Dipropylene Glycol Methyl Ether : Species: human
Result: Does not cause skin sensitisation.
Classification: Does not cause skin sensitisation.

Germ cell mutagenicity

- Copper (flakes) : Animal testing did not show any mutagenic effects. Did not cause genetic damage in cultured bacterial cells. Information given is based on data obtained from similar substances.
- Dipropylene Glycol Methyl Ether : Tests on bacterial or mammalian cell cultures did not show mutagenic effects. Animal testing did not show any mutagenic effects.

Carcinogenicity

- Copper (flakes) : Weight of evidence does not support classification as a carcinogen
Overall weight of evidence indicates that the substance is not carcinogenic.
Information given is based on data obtained from similar substances.
- Dipropylene Glycol Methyl Ether : Animal testing did not show any carcinogenic effects.
Information given is based on data obtained from similar substances.

Reproductive toxicity

- Copper (flakes) : Reproductive toxicity: No toxicity to reproduction
Animal testing showed no reproductive toxicity.
No effects on or via lactation
Information given is based on data obtained from similar substances.
Teratogenicity: Animal testing showed effects on embryo-fetal development at levels equal to or above those causing maternal toxicity.
Information given is based on data obtained from similar substances.
- Dipropylene Glycol Methyl Ether : Reproductive toxicity: No toxicity to reproduction
Animal testing showed no reproductive toxicity.
No effects on or via lactation
Information given is based on data obtained from similar substances.
Teratogenicity: Animal testing showed no developmental toxicity.

Specific Target Organ Toxicity

Specific target organ toxicity - single exposure

- Copper (flakes) : The substance or mixture is not classified as specific target organ toxicant, single exposure.
- Dipropylene Glycol Methyl Ether : The substance or mixture is not classified as specific target organ toxicant, single exposure.

Specific target organ toxicity - repeated exposure

- Copper (flakes) : The substance or mixture is not classified as specific target organ toxicant, repeated exposure.
- Dipropylene Glycol Methyl Ether : The substance or mixture is not classified as specific target organ

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toxicant, repeated exposure.

Aspiration hazard

- Copper (flakes) : No aspiration toxicity classification
 Dipropylene Glycol Methyl Ether : No aspiration toxicity classification

Other

- Copper (flakes) : Repeated dose toxicity:
 Ingestion/Rat 90 d
 No toxicological effects warranting significant target organ toxicity classification were seen below the recommended guidance values for classification., Information given is based on data obtained from similar substances.
- Dipropylene Glycol Methyl Ether : Repeated dose toxicity:
 Ingestion/Rat 28 d
 NOAEL: 1,000 mg/kg
 No toxicologically significant effects were found.
 Inhalation/Rat 90 d vapour
 Method: OECD Test Guideline 413
 No toxicologically significant effects were found.
 Skin contact/Rabbit 90 d
 NOAEL: 2,850 mg/kg
 Method: OECD Test Guideline 411
 No toxicologically significant effects were found.

Section 12 - Ecological Information**Ecotoxicity effects**

Acute and prolonged toxicity to fish

- Copper (flakes) : LC50/96 h/Oncorhynchus mykiss (rainbow trout): 0.068 mg/l
 Dipropylene Glycol Methyl Ether : LC50/96 h/Poecilia reticulata (guppy): > 1,000 mg/l
 Method: OECD Test Guideline 203

Toxicity to aquatic plants

- Copper (flakes) : EC50/72 h/Pseudokirchneriella subcapitata (green algae): 0.03 mg/l
 Method: OECD Test Guideline 201
 Information given is based on data obtained from similar substances.
 NOEC/10 d/Algae: 0.022 mg/l
 Method: OECD Test Guideline 201
 Information given is based on data obtained from similar substances.
- Dipropylene Glycol Methyl Ether : EC50/96 h/Pseudokirchneriella subcapitata (green algae): > 969 mg/l
 Method: OECD Test Guideline 201
 NOEC/96 h/Pseudokirchneriella subcapitata (green algae): 969 mg/l
 Method: OECD Test Guideline 201

Acute toxicity to aquatic invertebrates

- Copper (flakes) : EC50/48 h/Daphnia magna (Water flea): 0.034 mg/l
 Method: OECD Test Guideline 202
- Dipropylene Glycol Methyl Ether : EC50/48 h/Daphnia magna (Water flea)
 Method: OECD Test Guideline 202
 Aquatic toxicity is unlikely due to low solubility.

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Chronic toxicity to fish
Copper (flakes) : NOEC/61 d/Oncorhynchus mykiss (rainbow trout): 0.024 mg/l
Method: OECD Test Guideline 204

Chronic toxicity to aquatic Invertebrates
Copper (flakes) : NOEC/21 d/Daphnia magna (Water flea): 0.0368 mg/l

Persistence and degradability

Copper (flakes) : Result: Not biodegradable
Dipropylene Glycol Methyl Ether : Result: Biodegradable
Readily biodegradable.

Bioaccumulation

Copper (flakes) : The substance has the potential to bioaccumulate.

Mobility in soil

No information available.

Other adverse effects

No information available.

Section 13 - Waste Disposal

Waste disposal methods : If recycling is not practicable, dispose of in compliance with local regulations. Never place unused product down any indoor or out door drain. Do not reuse empty container. Contaminated/not cleaned containers should be treated/handled like product waste. Dispose of container properly. Refer to applicable Local, State/Provincial, and Federal Regulations, as well as industry Standards.

Contaminated packaging : Dispose of in accordance with local regulations.

Section 14 - Transport Information**China Dangerous Goods Regulation**

UN number : 3082
Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(Copper flake)
Class : 9
Packing group : III

IMDG

UN number : 3082
UN proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(Copper flake)
Transport hazard class : 9
Packing group : III
Marine pollutant : yes

IATA

UN number : 3082

SAFETY DATA SHEET



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UN proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(Copper flake)
Transport hazard class : 9
Packing group : III
Matters needing attention for transportation : Not applicable

Section 15 - Regulatory Information

Regulation on the Safety Management of Hazardous Chemicals
Production Safety Law of the People's Republic of China
Law of the People's Republic of China on Prevention and Treatment of Occupational Disease
Environmental Protection Law of the People's Republic of China
Law of the People's Republic of China on the Prevention and Control of Atmospheric Pollution
Marine Environment Protection Law of the People's Republic of China
Fire Protection Law of the People's Republic of China
Law of the People's Republic of China on the Prevention and Control of Environmental Pollution by Solid Wastes
Occupational exposure limits for hazardous agents in the workplace Part 1 Chemical hazardous agents (GBZ2.1)
Occupational exposure limits for hazardous agents in the workplace Part 2 Physical agents (GBZ2.2)
General rule for classification and hazard communication of chemicals (GB13690)
Lists of Dangerous Goods (GB12268)
Dangerous goods classification (GB6944)
Common dangerous chemical storage rules (GB15603)
Packaging Symbols of Dangerous Goods (GB190)
National Hazardous Waste Inventory

Section 16 - Other Information

References

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Significant change from previous version is denoted with a double bar.

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